





## Optifuel

Precision and portability in a top of the line FTIR Fuel Analyzer

- Superior performance and ruggedness
- Expert service and support worldwide
- Unmatched warranty on critical components

## Optifuel

## ACCURATE, EASY AND RELIABLE FUEL ANALYSIS

For more than 20 years, PAC has been at the forefront of infrared (IR) fuel analysis with its PetroSpec products. Now we are combining the best of our GS PPA, TD PPA and QuickSpec capabilities into one analyzer and adding the latest FTIR technology into the most robust fuel analyzer in the market.

The user-friendly system allows the operator to measure many properties at once with a simple touch of a button, using free factory calibration models. Users can customize the models with local samples in a few seconds. These custom models can easily be cloned to all your OptiFuels, even remotely, if necessary.

## **GLOBAL SUPPORT**

- Extensive support network through our offices and over 140 distributors worldwide
- ISO 9001:2015 compliant manufacturing facility and service repair centers
- Skilled certified service technicians







#### **EXTENDED WARRANTY**

- 2-year standard system warranty
- 10-year optics warranty on the full range, laser-referenced Michelson interferometer
- 5-year warranty on the IR light source



- Compliance with ASTM, EN, ISO methods
- · Calibration lasts for years
- High resolution wide range FTIR ATR single flow cell
- Measure multiple parameters at once



#### **RELIABLE DESIGN**

- Modern temperature-controlled laser referenced Michelson interferometer
- Humidity and vibration resistant ZnSe mirrors, beam splitters and non-moving sample cell

#### LOW COST OF OWNERSHIP

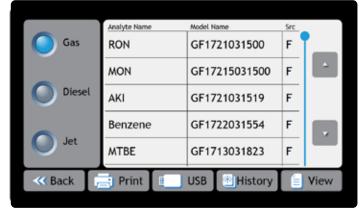
- One instrument measures all types of samples without the need for extra hardware
- On-site, fast and minimal maintenance
- Low cost of consumables

## **USER-FRIENDLY INTERFACE**

- Intuitive interface requires minimal user training
- Large touch-screen allows easy navigation
- On-system, one-button-push model update with regional samples
- One-step, rapid calibration transfer and cloning
- Easy-to-use LIMS connectivity











## **INCLUDED PARAMETERS**

Every OptiFuel comes with more than 50 different calibration models built using hundreds of real-life samples of gasoline, diesel and jet fuel, from all over the globe, following ASTM E1655. These calibration ranges are based on current factory models, but they all can easily be expanded in the field. Calibrations can easily be cloned and transferred to additional units.

### **GASOLINE**



Properties <sup>1</sup>	Range <sup>2</sup>	
Research Octane Number (RON)	89-103	
Motor Octane Number (MON)	80-93	
Anti Knock Index (AKI)	85-98	
Distillation Points		
IBP	25-50°C (77-122°F)	
T10	38-67°C (91-153°F)	
T50	66-117°C (150-243°F)	
Т90	123-178°C (122-253°F)	
FBP	171-221°C (340-430°F)	
Evaporation Points		
E70	11-53 v%	
E100	32-75 v%	
E150	79-97 v%	
E180	90-99 v%	
E200	29-74 v%	
E300	77-100 v%	
DVPE	42-105 (kPa)	
Driveability Index	860-1300	
Vapour Lock Index	500-1450	

Properties <sup>1</sup>	Range <sup>2</sup>
MTBE	0.1-14 m%
ETBE	0.1-17 m%
TAME	0.1-12 m%
Methanol	0.1-5.0 m%
Ethanol	0.1-11 m%
DIPE	0.1-16 m%
tert-Butanol	0.1-12 m%
Total Oxygen	0-50 m%
Olefins	0-28 v%
Total Aromatics	0-45 v%
Aromatics C7	0.8-18 v%
Aromatics C8	0.5-16 v%
Benzene	0.1-5 v%
MMT	0-17322 mg/L
Manganese	0-5000 mg/L
VOC	1040-2171 mg/mi
VOC Performance	-27.6 to 48.1%
Saturates	0-95 v%
Density	0.6 - 1.2 g/cm <sup>3</sup>

Range<sup>2</sup>

0 - 100% 0.6 - 1.2 g/cm<sup>3</sup>

#### DIESEL



### JET FUEL

Properties<sup>1</sup>

FAME



Properties <sup>1</sup>	Range <sup>2</sup>		
Cetane Number	41-66		
Cetane Index	42-65		
Cetane improver (2-EHN, IPN)	30-12000 mg/L		
FAME (low to high concentration)	0-65 v%		
Distillation Points			
T10	160-260°C (320-500°F)		
T50	222-295°C (338-563°F)		
Т90	295-365°C (356-680°F)		
T95	300-385°C (500-734°F)		
Evaporation Point (E250)	5-70 v%		
Density	0.6 - 1.2 g/cm3		

#### NOTES:

1. Range and quality of prediction is related to database used.

Density (built-in U-tube cell)

2. The lowest concentration value is related to the Limit of Detection (LOD).



## **DENSITY MODULE**

An ASTM compliant Oscillating tube density module, capable of measuring from 0.6 g/cm<sup>3</sup> to 1.2 g/cm<sup>3</sup>, is integrated in each OptiFuel to provide direct density reading. Per ASTM D1250-04 algorithm, densities of hydrocarbon samples can be reported at 15°C from 0.6 to 1.2 g/cm<sup>3</sup>. This eliminates the need for an external density meter.



## **ADDITIONAL PARAMETERS**

Unlimited additional properties can be added or updated quickly per user-defined requests.

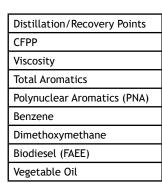
### **GASOLINE**



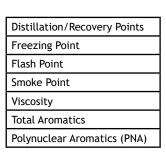
Sum Parameters
Oxygenates
Esters
Di-Olefins
Oxygenates
Iso-Propanol
2-Butanol
Dimethoxymethane (DMM)
Dimethylcarbonate (DMC)
Methylacetate
Ethylacetate
Isobutylacetate
Sec-Butylacetate
TAEE
Anilines
Aniline
N-Methylaniline
o-Methoxyaniline
o-, m-, p-Toluidine
N,N-Dimethylaniline

Aromatics
Toluene
o-, m-, p-Xylene
Ethylbenzene
Propylbenzene
2-Ethyltoluene
3-Ethyltoluene
4-Ethyltoluene
Pseudocumene
Hemellitol
Mesitylene
Iso-Durene
Durene
Naphthalene
Other aromatics
Octane Boosters
CMT
Dicyclopentadiene (DCPD)
Nitromethane
Others
RVP

### DIESEL

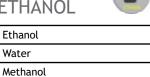


## JET FUEL

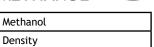




Denaturant



## **METHANOL**



Global sample database analyzed by



## ROAD-TESTED FOR MOBILE APPLICATIONS

OptiFuel comes in a rugged, yet elegant, design with a friendly user interface, which makes it ideal for refineries, pipelines, terminals and mobile labs.

We used only the best materials to ensure it delivers unmatched performance in any application, and tested through intense shock, vibration and drop, per ASTM and MilSpec.

OptiFuel's handle and small foot print provides the perfect mobility for any remote field requirements.



Mobile Lab is enclosed climate controlled lab with ambient temperature and humidity within product specification to obtain desired performance.

## MOBILE ACCESSORY PACKAGE



Anti-vibration platform



High-performance lithium ion battery with power supply



Vehicle adapter

NOTE: OptiFuel runs for over 5 uninterrupted hours on just the battery pack, untethered from a vehicle or an external power outlet.

## COMPLETE CONNECTIVITY

Easily connect your OptiFuel to your network printer or LIMS system. You can also digitally clone your OptiFuel with a USB drive.



## METHOD-APPROVED

Compliance	Correlation	Method Applications	
<ul> <li>Benzene: <ul> <li>ASTM D6277</li> <li>EN 238</li> </ul> </li> <li>FAME: <ul> <li>ASTM D7371</li> </ul> </li> <li>Oxygenates: (MTBE, ETBE, TAME, DIPE, Methanol, Ethanol, tert-Butanol) <ul> <li>ASTM D5845</li> </ul> </li> <li>Density: <ul> <li>ASTM D7777</li> <li>ISO 15212</li> <li>IP 559</li> </ul> </li> </ul>	ASTM:	D4815 • EN 116 D5191 • EN 13016 D56 • EN 14078 D613 D6371 • ISO 22854 D6378 • ISO 3104 D6379 • ISO 3405 D6839 • ISO 4264 D7153 • ISO 5163 D7806 • ISO 5164 D86 • ISO 5165 D976	Provides correlation result for methods in specifications: D1655 D4806 D4814 D975 EN 228 EN 590 DEFSTAN 91-091

# PAC SOLUTIONS FOR PIPELINES, TERMINALS AND MOBILE LABS









#### **TECHNICAL SPECIFICATIONS**

Spectrometer Type	FTIR Michelson Interferometer		
Standard Test Methods	<ul> <li>Compliance:</li> <li>Benzene: ASTM D6277, EN 238</li> <li>FAME: ASTM D7371</li> <li>Oxygenates (MTBE, ETBE, TAME, DIPE, Methanol, Ethanol, tert-Butanol): ASTM D5845</li> <li>Density: ASTM D7777, IP 559</li> <li>Correlation: D1319, D1322, D1840, D2386, D2699, D2700, D323, D3828, D3948, D4053, D4737A, D445, D4815, D5191, D56, D613, D6371, D6378, D6379, D6839, D7153, D7806, D86, D976, EN 116, EN 14078, EN ISO 13016, ISO 15212, ISO 22854, ISO 3104, ISO 3405, ISO 4264, ISO 5163, ISO 5164, ISO 5165, SGS M2533</li> <li>Correlation result for specifications: D1655, D4806, D4814, D975, EN 228, EN 590, DEFSTAN 91-091</li> </ul>		
Mirror Design	Friction-free, vibration resistant, cube corner mirror		
Mirror and Beam Splitter	Humidity resistant ZnSe		
Density Measurement	Oscillating tube		
Units of Measurement	%m, %v		
Scan Range	550 - 4000 cm <sup>-1</sup>		
Spectral Resolution (max.)	2 cm <sup>-1</sup>		
Measurement Time	30 seconds	Warm up time	< 1 minute
Sample Introduction	From sample container		
Sample Volume	10 ml		
Calibration Model	Factory calibrated with matrix of several hundred global fuels (analyzed by SGS)		
Regional Calibration Model Update	Yes		
Cleaning	Solvent (≥ 99.9% Toluene)		
Operating Temperature	15°C to 35°C	Storage Temperature	-40°C to +85°C
Humidity (Non-Condensing)	0% to 80% RH*		
Leak Test	Automatic		
Filter Replacement Monitor	Automatic		
Fume Sensor	Yes	Real-time Safety Monitoring	Yes
Display	7" color touch screen		
Interface	3x USB - 1x Ethernet		
Instrument Memory	100,000 test results		
Power Requirements	110V to 230V - 50/60 Hz, 60 W. 24V battery pack option available, connectable to 12V.		
Dimensions & Weight	8.5" x 14" x 16" (W x H x D) 32 lbs (14.5 kg)		
Packaging	24" x 24" x 24" (W x H x D) - 56lbs (25.4 kg)		

Continuing research and development may result in specifications or appearance changes at any time

#### **ABOUT PAC**

PAC develops advanced instrumentation for lab and process applications based on strong **Analytical Expertise** that ensures **Optimal Performance** for our clients. Our analyzers help our clients meet complex industry challenges by providing a low cost of ownership, safe operation, high performance with fast, accurate, and actionable results, high uptime through reliable instrumentation, and compliance with standard methods.

#### **HEADQUARTERS**

PAC LP | 8824 Fallbrook Drive | Houston, Texas 77064 | USA www.paclp.com

Our solutions are from industry-leading brands: AC Analytical Controls, Advanced Sensors, Alcor, Antek, Herzog, ISL, Cambridge Viscosity, PSPI, and PetroSpec. We are committed to delivering superior and local customer service worldwide with 16 office locations and a network of over 50 distributors. PAC operates as a unit of Roper Technologies, Inc., a diversified technology company and a constituent of S&P 500, Fortune 1000, and Russell 1000 indices.



Contact us for more details.

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PAC representative closest to you.