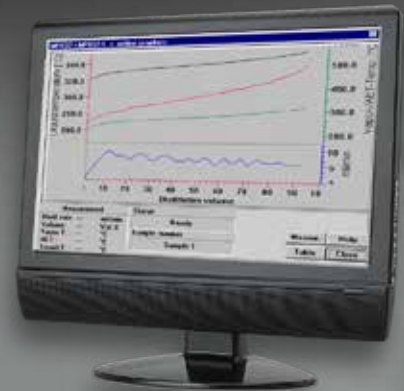


# HDV 632

**HERZOG**  
by **PAC**



The HDV 632 is a fully automated vacuum distillation Analyzer, which offers highest flexibility for the user. It can measure samples up to 650°C AET. Choose ASTM D1160 or define and save your own custom programs. Naturally, you can add, delete, and revise custom tests as your products and test needs evolve. The HDV 632 controls temperature, distillation

rate, and pressure with microprocessor precision. Volume measurements are made with digital accuracy, and test program selection is a simple “point and click” operation. Choose from an extensive library of built-in programs or your own predefined tests. The HDV 632 incorporates everything needed for fully automated distillation

testing, yet uses only 0.33 square meters (3.25 sq. ft.) of bench space. In fact, it even features built-in refrigeration systems — one for the cold trap plus a heater/cooler for the condenser bath — there is no need to run hoses to an external water supply or chiller system.

## ADVANTAGES

- Fully automated D1160 vacuum distillation
- Unparalleled precision and accuracy
- Simple to operate with powerful HLIS Software
- Automatic cleaning procedure
- Automatic sample degassing and programmable vacuum ramp
- High safety standards

## APPLICATION RANGE

- Volatility
- Liquid petroleum products
  - Vacuum gasoil
  - Biodiesel

## STANDARD METHODS

- In accordance with:
- ASTM D1160



U.S.A.  
PAC, LP | 8824 Fallbrook Drive | Houston, Texas 77064  
T: +1 800.444.TEST | O: +1 281.940.1803 | F: +1 281.580.0719  
sales.usa@pacpl.com | service.usa@pacpl.com

FRANCE  
BP 70285 | Verson | 14653 CARPIQUET Cedex  
T: +33 231 264 300 | F: +33 321 266 293  
sales.france@pacpl.com | service.france@pacpl.com

GERMANY  
Badstrasse 3-5 | P.O.Box 1241 | D-97912 Lauda-Königshofen,  
T: +49 9343 6400 | F: +49 9343 640 101  
sales.germany@pacpl.com | service.germany@pacpl.com

SINGAPORE  
61 Science Park Road | #03-09/10 The Galen  
Singapore Science Park III | Singapore 117525  
T: +65 6412 0890 | F: +65 6412 0899  
sales.singapore@pacpl.com | service.singapore@pacpl.com

NETHERLANDS  
P.O.Box 10.054 | 3004 AB Rotterdam  
Innsbruckweg 35 | 3047 AG Rotterdam  
T: +31 10 462 4811 | F: +31 10 462 6330  
sales.netherlands@pacpl.com | service.netherlands@pacpl.com

RUSSIA  
Shabolovka Street | 34, Bldg. 2 | 115419 Moscow  
T: +7 495 617 10 86 | F: +7 495 913 97 65  
sales.russia@pacpl.com | service.russia@pacpl.com

CHINA  
Room 1003, Sunjoy Mansion | No. 6 RiTan Rd.  
Chao Yang District | Beijing 100020  
T: +86 10 650 72236 | F: +86 10 650 72454  
sales.china@pacpl.com | service.china@pacpl.com

INDIA  
403, Sentinel, Central Avenue, Hiranandani Gardens  
Powai, Mumbai - 400 076 INDIA  
T: +91-22-2570 3636  
sales.india@pacpl.com | service.india@pacpl.com

MIDDLE EAST  
A1 Quds Street, A1 Tawar road | LIU#H13 Dubai Airport Freezone  
Near Dubai Airport (terminal 2) | P.O.Box #54781 | Dubai, UAE  
T: +971 04 2947 995 | F: +971 04 2395 465  
sales.middleeast@pacpl.com | service.middleeast@pacpl.com

SOUTH KOREA  
#621 World Vision Building | 24-2, Youido-dong  
Seoul 150-010  
T: +82 2785 3900 | F: +82 2785 3977  
sales.southkorea@pacpl.com | service.southkorea@pacpl.com

THAILAND  
26th Floor, M. Thai Tower | All Seasons Place  
87 Wireless Road | Lumpini, Phatumwan | Bangkok 10330  
T: +66 2627 9410 | F: +662627 9401  
sales.thailand@pacpl.com | service.thailand@pacpl.com

PAC Authorized Representatives are also located in most countries worldwide. For more information visit [www.pacpl.com](http://www.pacpl.com)

## HERZOG BY PAC

Herzog, originally established in 1937, is a long-established comprehensive line of laboratory instruments for testing distillation, flash point, vapor pressure, bitumen testing, cold flow properties, viscosity and other physical properties of materials.

## HDV 632: HIGHLY PRECISE, RELIABLE ANALYSIS

### EASY TO USE, PRECISION ANALYSIS

- Initiate tests with only a few clicks and keystrokes
- Digital Volume Measuring System with automatic calibration
- Dual transducer sensing system provides accurate, precise pressure measurements over a broad range of distillation pressures, including atmospheric pressures
- Digital, proportional pressure control eliminates transducer calibration and provides precise pressure regulation
- Easily removable receiver graduate eliminates need for any fluid connection
- Automatic cleaning sequence runs sufficiently long to clean the column and cool system for next distillation

### ULTIMATE FLEXIBILITY, PERFORMANCE

- Custom distillation curves record results at additional volume and temperature points or stop testing at a specific volume/temperature point
- Allows pressure transducer placement at top of condenser column or at top of vapor column
- Enables receiving compartment temperature control at setpoints from +10° to +80°C
- Automatic sensor prevents sample from foaming into column during pressure reduction sequence
- Automatically calculates required sample weight based on sample density, and adjusts distillation results for weighing errors
- Provides results in tabular, graphic, or customized format
- Stores data internally or exports to LIMS

## SPECIFICATIONS

Ordering Information	
	Model HDV 632 Automatic Vacuum Distillation Analyzer
Standard Test Method	
	ASTM D1160
Performance	
Sample Temperature Measurement	Auto calibrating sample thermometer circuit with integrated precision fixed resistors; 10 point on-screen calibration
Condenser Temperature Control:	0° to 80°C operating temperature; liquid jacket, independent of receiver; programmable for temperature ramping during distillations
Mechanized Volume Measurement	Digital infrared meniscus follower, unaffected by ambient light; precision stepper motor, resolution to 0.05 ml; calculated as function of motor steps, confirmed by optical detector; self-calibrating
Distillation Rate Control	Automatic—proven algorithm controls temperature in the flask; heater conforms to CE safety specifications; "Follow the heat curve" software function permits manual adjustment; distillate receiver provides independent temperature control with programmable temperature ramping during distillations
Documentation	
	Local display; parallel output port standard; RS-232 serial output port standard; PC and printer optional; compatible w+ith HLIS for Windows®
Measurements	
Temperature	Non-inertial, low mass thermocouples protected by rigid metal thermowell for reliable operation
Pressure	Built-in gauges: differential (in-flask pressure) & barometric
Heating System	Percent recovered or evaporated calculated against recorded pressure variation in the flask during distillation run
Diagnostics & calibration	
	Real time status display and control for all mechanical and electrical systems locally or with optional PC network; 10 point on-screen calibration of resistance thermometer; recovery volume calibration with dry reference graduate
Physical	
Electrical Requirements	230 VAC (115 VAC with transformer), 3100 watts, 50/60 Hz
Dimensions	49 cm W x 63 cm D x 103 cm H (19.3 x 24.8 x 40.5 inches)
Weight	104 kg (230 lbs)